

TAPER CHUCK ARBORS

- Morse taper to Jacobs® taper
- Precision machined and ground to master gauges
- For use with custom tool and work holder designs
- For specialized machining applications



Jacobs®

Model No.	Mfg. No.	Morse to Mfg.	Overall Length"	Price /Each
TB886	A0102	1 Morse x 2JT	3.59	
TB889	A0201	2 Morse x 1JT	3.94	
TB890	A0202	2 Morse x 2JT	4.16	
TB891	A0203	2 Morse x 3JT	4.50	
TB892	A0204	2 Morse x 4JT	4.94	
TB893	A0206	2 Morse x 6JT	4.28	
TB894	A0233	2 Morse x 33JT	4.28	
TB896	A0302	3 Morse x 2JT	4.94	
TB897	A0303	3 Morse x 3JT	5.27	
TB898	A0304	3 Morse x 4JT	5.70	
TB899	A0305	3 Morse x 5JT	5.94	
TB900	A0306	3 Morse x 6JT	5.06	
TB901	A0333	3 Morse x 33JT	5.06	
TB902	A0402	4 Morse x 2JT	5.91	
TB903	A0403	4 Morse x 3JT	6.25	
TB904	A0404	4 Morse x 4JT	6.69	
TB905	A0405	4 Morse x 5JT	6.91	
TB906	A0406	4 Morse x 6JT	6.03	
TB908	A0503	5 Morse x 3JT	7.50	
TB909	A0504	5 Morse x 4JT	7.94	
TB910	A0505	5 Morse x 5JT	8.16	

KEY LEASHES

Key leashes for chuck keys.

Jacobs®



Model No.	Mfg. No.	Fits Key No.	Price /Each
TB973	3685D	TB963, TB964 and TB970	
TB974	3686D	TB971, TB972 and TB966	

CHUCK KEYS

These standard chuck keys are used for plain, ball-bearing and other chucks.

Jacobs®



Model No.	Mfg. No.	Pilot Size"	Used on Mfg.	Price /Each
T-HANDLE				
TB963	K0	1/8	0 Series	
TB964	K1	5/32	1 Series	
TB965	K5	7/16	20N	
THUMB HANDLE				
TB966	K2	1/4	2 Series	
TB967	K3	5/16	3, 34 Series and 14N	
TB968	K3C	5/16	34-33C	
TB969	K4	3/8	36, 16, 18N	
TB971	K30	15/64	31 Series and 8 1/2N	
TB972	K32	1/4	32, 33 Series and 11N	

KEY-BAK® CHUCK KEY RETRACTORS

- 24" stainless steel chain
- Chrome texture finish
- Fastens directly to the side of the drill press
- Never misplace your chuck key again

Model No. TLZ012
Mfg. No. #7LSC
Price/Each \$



DRILL SLEEVES & EXTENSION SOCKETS

DRILL SLEEVES - MORSE TAPER ARCHER® SERIES 600

- Drill sleeves adapt Morse taper shank tools to larger machine spindles
- Oil toughened and externally precision ground with hardened tang



Jacobs®

Model No.	Mfg. No.	Morse Taper No. Outside	Inside	Length"	Price /Each
TB912	621	2	1	3.62	
TB913	632	3	2	4.38	
TB914	631	3	1	3.88	
TB915	643	4	3	5.50	
TB916	642	4	2	4.88	
TB917	641	4	1	4.88	
TB919	654	5	4	6.69	
TB920	653	5	3	6.12	
TB921	652	5	2	6.12	
TB922	664	6	4	8.56	
TB923	665	6	5	8.56	

EXTENDED SOCKETS - MORSE TAPER ARCHER® SERIES 800

Extended sockets extend tool lengths and application distances while adapting for increases or decreases in applied tool Morse taper sizes. These extension sockets are externally precision ground with hardened tang.



Jacobs®

Model No.	Mfg. No.	Morse Taper No. Outside	Inside	Length"	Price /Each
TB940	822	2	2	6.89	
TB941	823	2	3	7.72	
TB943	832	3	2	7.64	
TB944	833	3	3	8.46	
TB945	834	3	4	9.45	
TB947	843	4	3	9.45	
TB948	844	4	4	10.43	
TB949	845	4	5	11.81	
TB951	854	5	4	11.81	
TB952	855	5	5	13.19	

EJECTING DRIFTS

These drifts eject Morse taper sizes 0 through 6 from sleeves, sockets and machine spindles.

Jacobs®



Model No.	Mfg. No.	For Ejection of	Price /Each
TB954	902	Nos. 1 & 2 Morse Tapers	
TB955	903	Nos. 3 & 4 Morse Tapers	
TB956	904	Nos. 4 & 5 Morse Tapers	
TB957	906	No. 6 Morse Taper	

WEDGE SETS

For removing taper mount chucks from arbors or chucks.

Model No.	Set No.	Used on Mfg. Taper No.	Price /Each
TB959	#1 Wedge Set	1JT	
TB960	#2 Wedge Set	2JT	
TB961	#3 Wedge Set	3JT	
TB962	#6 Wedge Set	6JT and 33JT	

Note: Removal of Jacobs® tapers no. 4 and no. 5 requires stacking of no. 3 and no. 6 wedge sets.

